# Westfield Stratford City

London, UK





Aerial view of Westfield Stratford City.

### **The Site**

Located adjacent to the London Olympic Park, Westfield Stratford City shopping centre, is one of the largest urban shopping centres in Europe.

This high profile commercial project for Grace, involved elements of public building construction for commercial use with over 1.5 million sq ft of retail space, tunnelling work for London Underground railways and public exposed terrace areas.

The centre, owned by the Westfield Group, opened in September 2011.

# **The Challenge**

The design specified Grade 4 waterproofing protection (according to contemporary specifications), with specific requirements for gas protection.

Design requirements were for habitable areas throughout, with considerable external surface areas for public access, together with elements of London Underground tunnel and box areas over the North Ticket Hall roof.

There were also commercial pressures for the project to be completed in time for the 2011 opening. Many separate parties were involved, requiring close supervision by the Grace team.

# **The Solution**

Grace offered a comprehensive waterproofing system, including Adprufe<sup>™</sup> integrally waterproof concrete elements to simplify technical aspects, particularly around pile caps, which in turn helped to speed up the construction schedule for contractors.

Preprufe<sup>®</sup> 300R and Bituthene<sup>®</sup> 8000 membranes were applied to the basement, slabs, walls, pile caps and external surfaces.

Preprufe and Bituthene membranes are fully and intimately bonded to the structural concrete providing the required grade of waterproofing barrier as a minimum throughout, and integrated to create a fully waterproofed system. Both products specifically used on basement structures, are suitable for protecting against the effects of water, damp and gas penetration.

Preprufe<sup>®</sup> 300R is a unique membrane of its kind, consisting of a robust film of high density polyethylene (HDPE), impermeable to water, water vapour and gases, combined with a special multilaminar matrix. This matrix on one side of the membrane develops a strong capacity for adhesion when loaded by the pressure of freshly poured concrete during the pouring and successive hardening phases. Grace has a long established and strong relationship, built over a period of more than 25 years, with the consulting engineers and main and sub-contractors involved with the project. Specific team members worked together to achieve their aim of securing maximum business potential from the project and were supportive of their customers and each other throughout a complicated process.



Application of Bituthene 8000

#### **PRODUCTS USED**

Preprufe<sup>®</sup> 300R Bituthene<sup>®</sup> 8000 Adprufe<sup>™</sup> Procor<sup>®</sup> 4R

#### CREDITS

Owner: Westfield Group Engineer: Robert Bird Group & Arups Architect: Fletcher Priest & AHMM General Contractor: PC Harrington Applicator: Quickseal (Volkerlaser)

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